



Spray-on Bedliner

Small Damage Repair

Work Instructions



Bodyshop Repair Process

Small Damage Repair Work Instructions

IMPORTANT!

Be sure to assemble all tools/items before starting the repair

Items Required

- ***Dual Cartridge Caulk Gun**
- ***ABRM Cartridge Material - 100 ml**
- ***Static Mixing Tips - the kit has 5, if more are needed please order from Ultimate Linings - 800.989.9869**
- **Razor Knife**
- **Flat Blade Screwdriver**
- **Prep Solvent such as Lacquer Thinner and Clean Lint-free Cloth**
- ***Bed Liner Conditioner - Not required but recommended**
- **Gloves**
- **Safety Goggles**



***Picture of item on next slide**

Repair Kit Items

Dual Cartridge Caulk Gun



Dual Cartridge



Static Mixing Tips



Bedliner Conditioner

Step 1:



- Use a utility knife and/or screwdriver to remove any debris from repair area
- Use a prep solvent to clean the area and allow to dry
- Place a towel next to the repair area
- Bring material to room temperature
- Shake the cartridge material to ensure proper mix and insert into gun



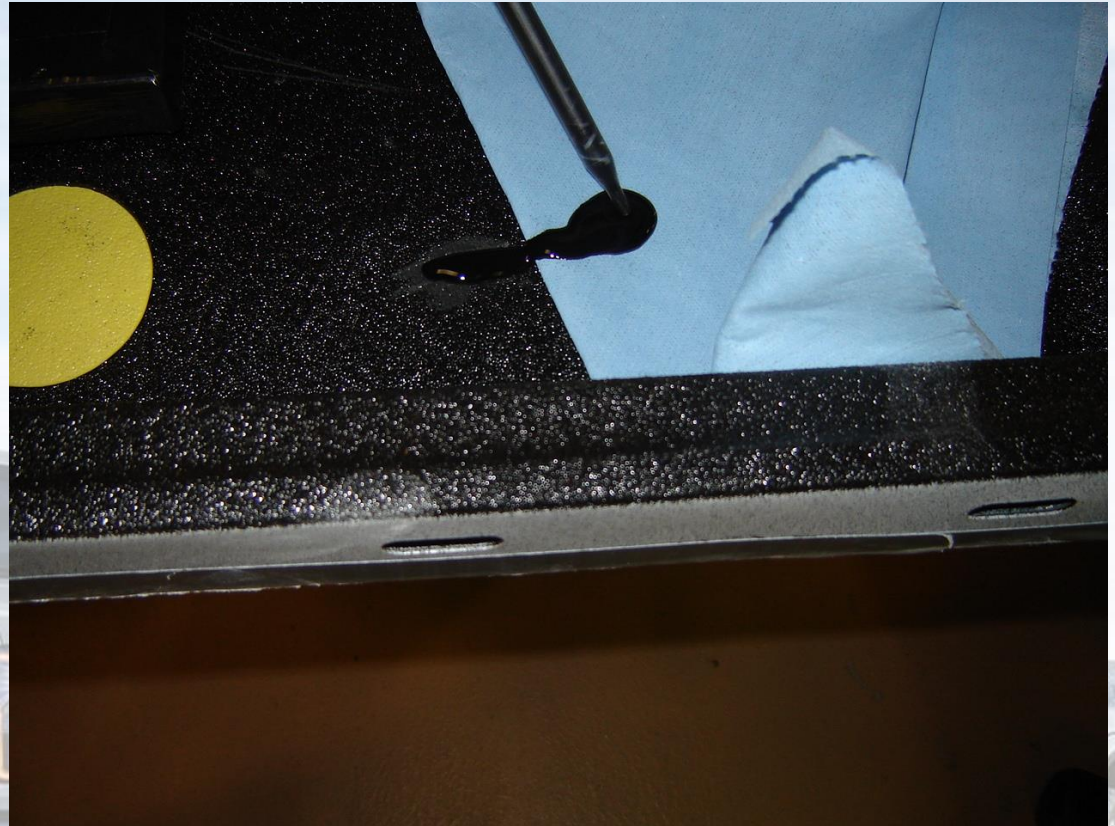
Step 2:



- Prime the mixing tip away from the repair area (on towel)
- Pump the cartridge at least 3 times and ensure there are no striations in the material to verify proper mix; the material should be a solid black



Step 3:



- Moving from the towel to the repair area, use a slow bead to fill the entire repair area
- Fill the area from the outer edges, spiraling into the center and moving back to the towel leaving no tail of the material on the repair area
- Note: It is better to slightly overfill the repair area



Step 4:



- Place texture pad over repair area and apply firm and even pressure for a minimum of 2 minutes
- Note: Using a small block such as a piece of 2x4 wood allows for even pressure distribution



Step 5:



- Release pressure and slowly remove texture pad
- If any material sticks to pad, it can be removed once dry



IMPORTANT:



- If material does not set in 2 minutes or doesn't harden in 30 minutes, the A and B portion of repair material did not mix properly
 - If this occurs, clean the affected area with solvent and reapply repair material using a new tip (ensure mix is black). Refer back to steps 1-5.
- If repair area is overfilled, the edges can be feathered out using edge of texture pad
- Once completed, wait approx. 10 minutes and apply bed liner conditioner to repaired area (optional)



TEARS:



- Long tears are handled in the same way but breaking down into smaller sections to allow enough time to complete within the cure time of the material and to be small enough to be covered by the textured pad
- Left over material can be kept properly sealed for up to 30 days



PARTS INFORMATION:

Repair Kit Part Number: A-FDREPAIRKIT

Includes:

- Dual Cartridge Caulk Gun
- 100 ml ABRM Cartridge
- 12 oz Bedliner Conditioner
- (5) 32 Chamber Static Mix Tips
- FD Bedliner Texture Pad

